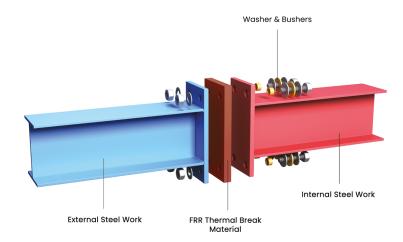
# ARMATHERM™ GRADE FRR

Structural Thermal Break Material



#### INTRODUCTION

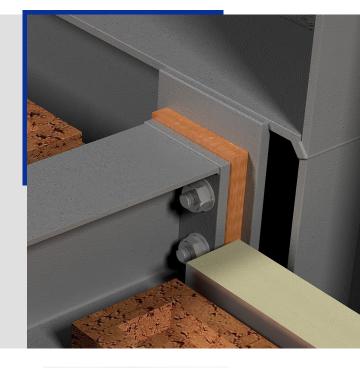
Reducing heat flow within a building's thermal envelope reduces energy consumption as well as potential condensation issues. Thermal bridging through steel and concrete framing can have a significant impact on a building's energy performance. Armatherm™ FRR thermal break material provides low thermal conductivity and high compressive strength, 20mm or thicker is Euro Class B fire rating. Armatherm™ FRR is made of a reinforced, thermoset resin which enables FRR to boast limited combustibility and reduce the amount of creep under load making it the ideal material for use in structural thermal break connections.



## SPECIFICATIONS OF ARMATHERM<sup>™</sup> FRR

Maximum Loading Pressure	301.5 N/mm²
Compressive Modulus	5758 N/mm²
Shear Strength	110 N/mm²
Standard Thickness	12mm, 20mm, 25mm, 50mm
Thermal Conductivity	0.35 W/mK
Minimum Operating Temp	-51°C
Maximum Operating Temp	90°C

**Other thicknesses available: 3mm, 6mm, 10mm, 15mm.** Armatherm<sup>™</sup> FRR sheets can be bonded together to satisfy U value and thickness specification requirements.



## **APPLICATIONS OF ARMATHERM™ FRR**

- Balconies
- Canopies
- Masonry Shelf Angles
- Beam Connections
- Lintels

- 🕗 Curtain Wall Mullions
- Rain Screens
- 🕗 Column base
- Roof Penetrations



Armatherm™ FRR















Armatherm Thermal Bridging Solutions LTD UK Office: Hillam Road, Bradford, BD2 1QN +44 (0)1274 591115 info@armatherm.com **armatherm.co.uk**  European Office: Riverside, Tullamore, Co. Offaly, Ireland +353 1 697 1509 info@armatherm.com **armatherm.com/ie** 

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### **ISOLATION WASHERS AND BUSHINGS**

A thermal break should also be provided at the front side of the bolt head between two steel washers and face of the exterior steel. This prevents a thermal bridge through the bolt which would otherwise provide a path for heat flow through the thermal break assembly.

Armatherm<sup>™</sup> Isolation washers and bushings are recommended to eliminate this path and any potential for condensation within the building envelope. Contact us for assistance with your structural design or thermal calculations.

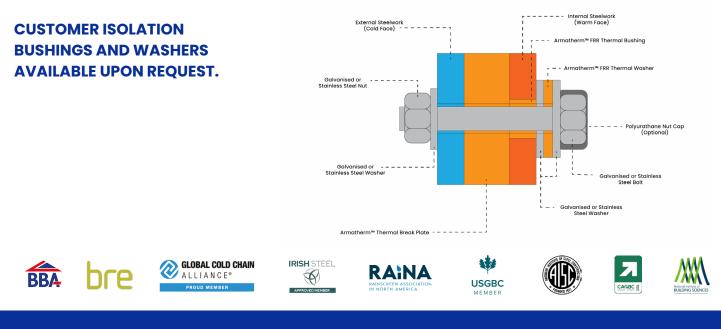
## **Bushing Detail**

Bolt Size	Hole In Pad	Bushing ID	Bushing OD	Hole in Structure	Bushing Length (Standard)
3/8″	0.44″	0.44″	0.57″	0.64″	0.50″
M12	14mm	14mm	20mm	22mm	13mm
1/2″	0.55″	0.55″	0.78″	0.85″	0.50″
M16	18mm	18mm	24mm	26mm	13mm
5/8″	0.70″	0.70″	1.00″	1.07″	0.50″
M20	22mm	22mm	28mm	30mm	13mm
3/4″	0.86″	0.86″	1.10″	1.17″	0.50″
M23	24mm	24mm	32mm	35mm	13mm
7/8″	0.94″	0.94″	1.25″	1.31″	0.50″
M24	26mm	26mm	32mm	35mm	13mm
1″	1.05″	1.05″	1.25″	1.38″	0.50″

## Washer Detail

Bolt Size	Washer ID	Washer OD	Thickness
3/8″	0.44″	1.18″	0.25″
M12	14mm	30mm	6mm
1/2″	0.55″	1.18″	0.25″
M16	18mm	40mm	6mm
5/8″	0.70″	1.57″	0.25″
M20	22mm	47mm	6mm
3/4″	0.86″	1.85″	0.25″
M23	24mm	50mm	6mm
7/8″	0.94″	2.00″	0.25″
M24	26mm	50mm	6mm
1″	1.05″	2.00″	0.25″

Armatherm has a tolerance of +/- 0.76mm on the I.D. and + 1.52mm on the O.D. on our thermally broken bushings.



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